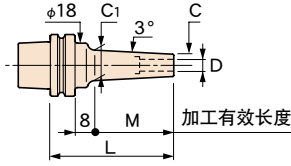


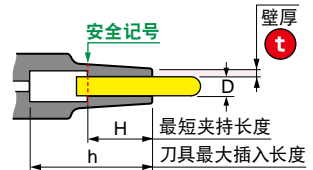
E25

一体型 3°



■注意事项

- HSK-E锥柄的刀柄没有附带冷却液导管。如需使用, 请向敝司垂询。
- 刀具安装时, 请务必将刀具插入比安全记号更深的位置。

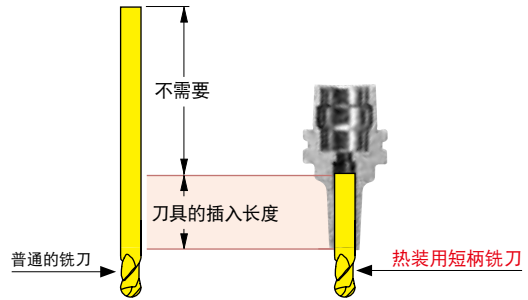
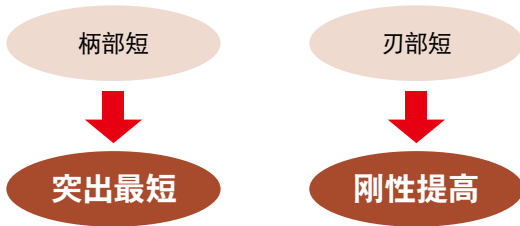


型号	φD	φC	t	L	M	φC1	H	h	Kg	N	S	缩略图
<b>E25-SLSA3-35</b>	3	6	1.5	35	17	7.8	9	29	0.06	0.37	3.6	1
-50				50	32	9.4		44		0.39	7	2
-SLRA3-35		7.5	2.25	35	17	9.3	29	0.37	2.3	3		
<b>E25-SLSA3.175-35</b>	3.175	6.175	1.5	35	17	8	9	29	0.06	0.37	3.5	4
-50				50	32	9.6		44		0.39	6.6	5
<b>E25-SLSA4-35</b>	4	7	1.5	35	17	8.8	12	29	0.06	0.38	2.8	6
-50				50	32	10.4		44		0.4	5.3	7
-SLRA4-35		10	3	35	17	11.8	29	0.38	1.4	8		
<b>E25-SLSA5-35</b>	5	8	1.5	35	17	9.8	15	26	0.06	0.38	2.2	9
<b>E25-SLSA6-35</b>	6	9	1.5	35	17	10.8	18	26	0.05	0.38	1.8	10
-50				50	32	12.4		39	0.07	0.43	3.6	11
-SLRA6-35		12	3	35	17	13.8	26	0.39	1.1	12		

热装式刀柄用短柄硬质合金铣刀

超高速·小型加工中心用刀柄, 由于刀具的插入量短, 无需普通的长柄刀具。

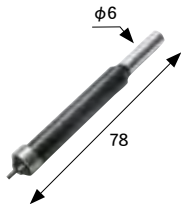
热装用短柄铣刀 P.206



■中心测试棒

用于检测出加工物基准位置的测量棒。

型号  
ST6-CEB102



■测量用刀柄

请在工件中心调整时使用。另外需要弹簧筒夹(C10-6-P)和中心测试棒(ST6-CEB102)。手拧紧螺母规格。

型号  
E25-CEH10-37

■注意事项  
●不能用于切削加工。



■主轴锥孔用 清洁工具  
STAR DUST

型号  
CLT-E25-G1

P.194



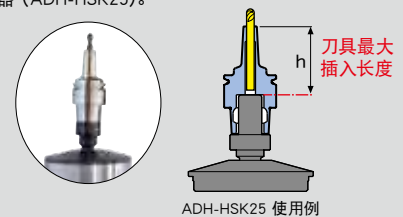
■刀柄台

P.14



⚠ 留意最大插入长!

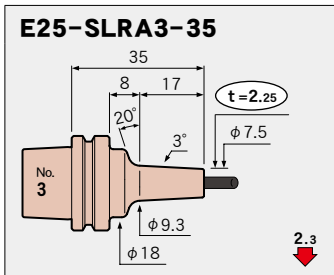
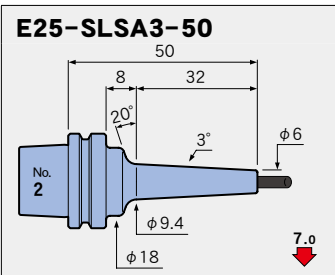
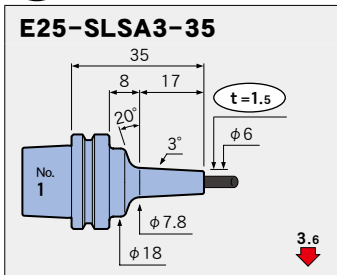
装夹刀具时如超过刀具最大插入长(h), 刀柄将无法准确被加工中心主轴夹持, 产生故障。热装时, 请使用专用的适配器 (ADH-HSK25)。



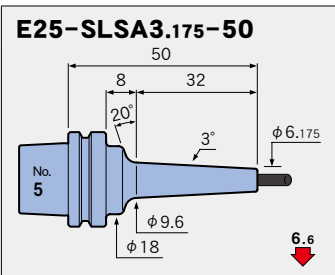
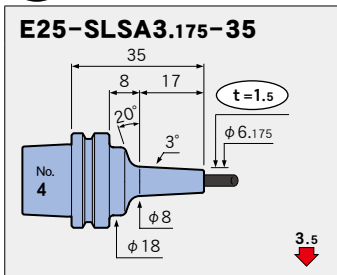
- SODICK UH430L / UH650L TT1-400A / OPM series
- MITSUI SEIKI VL30 / VL50
- ROKU-ROKU P12-C genesis / Android II MEGA series / HC-435
- YASDA YMC series



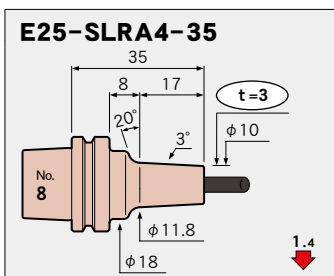
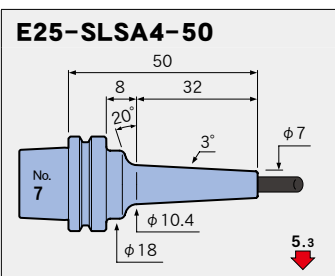
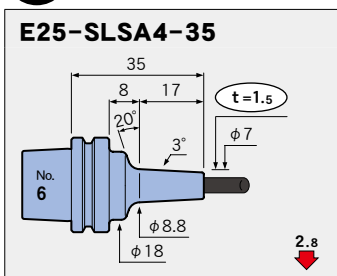
φ3



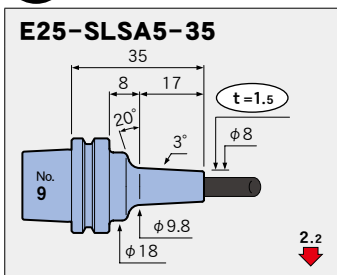
φ3.175



φ4



φ5



φ6

